

Pressure Control Valves

Pressure Reducing Valves DM 462

Valve for Hygiene Applications | Ultrapure Media



Technical Data

Connection DN	25 - 80
Nominal Pressure PN	2.5 - 10
Inlet Pressure	up to 8 bar
Outlet Pressure	0.3 - 5 bar
K _{vs} -Value	4 - 70 m ³ /h
Temperature	180 °C
Medium	liquids, gases and steam

Description

Self-acting pressure reducers are simple control valves offering accurate control while being easy to install and maintain. They control the pressure downstream of the valve without requiring pneumatic or electrical control elements.

The DM 462 pressure reducing valve is a twin seat diaphragm-controlled spring-loaded proportional control valve which is primarily used for hygienic applications in the food processing and pharmaceutical industries. A PTFE protective foil renders the diaphragm physiologically safe and steamproof up to 180 °C. The valve does not require an external pilot line.

This valve is manufactured from deep-drawn stainless steel featuring excellent corrosion resistance. It contains virtually no dead pockets and is suitable for use in CIP and SIP systems. The angled design allows complete draining.

The spring module comprising spring cap, spring, adjusting screw, diaphragm and internal components, is connected to the valve body only by means of a clamp ring and two bolts. Changing the diaphragm or the complete spring assembly for a different control pressure range is extremely simple and does not call for special tools. The same applies to servicing and maintenance.

The outlet pressure to be controlled is balanced across the control unit by the force of the valve spring (set pressure). As the outlet pressure rises above the pressure set using the adjusting screw, the valve cone moves towards the seat and the volume of medium is reduced. As the outlet pressure drops, the valve control orifice increases; when the pipeline is depressurised, the valve is open. Rotating the adjusting screw clockwise increases the outlet pressure.

These valves are no shut-off elements ensuring a tight closing of the valve. In accordance with DIN EN 60534-4 and/or ANSI FCI 70-2 they may feature a leakage rate in closed position in compliance with the leakage classes V (soft seal cone = $1.8 \times 10^{-5} \times \Delta p \times D^*$ [l/h], *D=seat diameter).

Standard

- » all stainless steel construction
- » clamping flanges DIN 32676
- » non rising adjusting screw
- » quick-release body clamp ring

Options

- » polished version for food, pharmaceutical and superclean applications, surface roughness: $Ra \leq 0.25 / \leq 0.4 / \leq 0.8 \mu m$
- » diaphragm protection by PTFE foil
- » pneumatic actuation
- » for toxic or hazardous media: sealed spring cap complete with leakage line connection (incl. sealed adjusting screw). Must be installed with a leakage line capable of draining leaking medium safely and without pressure
- » various diaphragm and seal materials suitable for your medium
- » special connections: Aseptic, ANSI or DIN flanges, welding spigots; other connections on request
- » special versions on request

Operating instructions, know how and safety instructions must be observed. All the pressure has always been indicated as overpressure. We reserve the right to alter technical specifications without notice.



K_{vs}-Values [m³/h]

nominal diameter DN

25	40	50	65	80
4	22	22	60	70

Setting Ranges [bar] and Nominal Pressure PN

nominal diameter DN

40 - 80	25 - 80	25 - 80
0.3 - 1.1	0.8 - 2.5	2 - 5
PN 10/2.5	PN 10/6	PN 10/10

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Materials

Temperature	130 °C	180 °C
Body, Spring Cap, Internals	SST 316L	SST 316L
Valve Seal	EPDM	FEPM
Spring	CrNi-steel	CrNi-steel
Diaphragm	EPDM	FPM
Protection Foil for Diaphragm	Option	PTFE

Dimensions [mm]

size	nominal diameter DN (clamping flanges)				
	25	40	50	65	80
AE	100	115	125	175	175
C	205	230	230	515	515
D	138	200	200	240	240

Weights [kg]

nominal diameter DN (clamping flanges)					
25	40	50	65	80	
2.5	6.5	6.5	26	26	

Customs Tariff Number

84811019

Special designs on request.

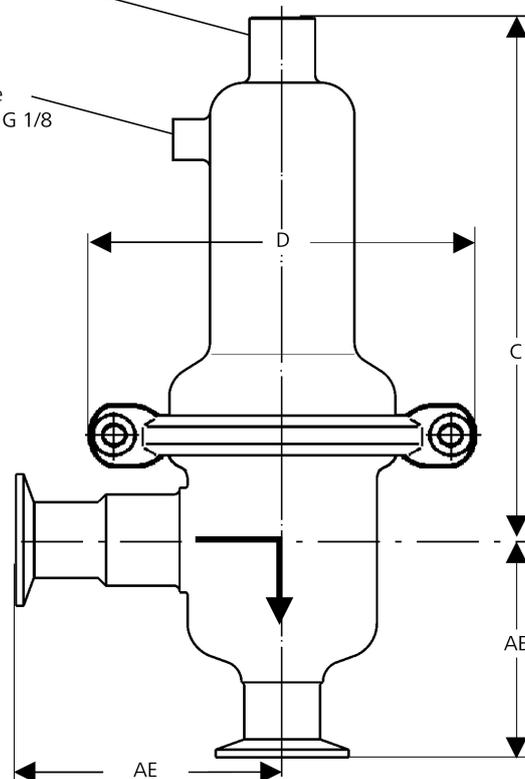
The pressure has always been indicated as overpressure.

Mankenberg reserves the right to alter or improve the designs or specifications of the products described herein without notice.

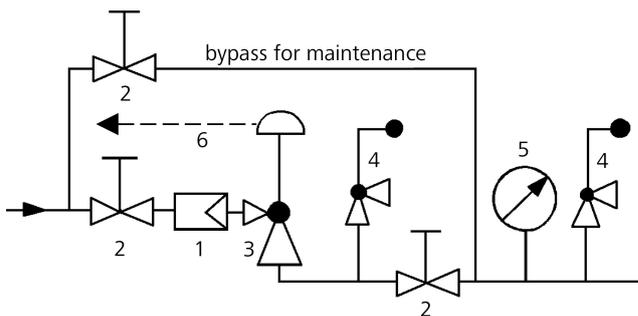
Dimensional Drawing

adjusting screw
sealing (option)

leakage line
connection G 1/8
(option)



Recommended Installation



- 1 Strainer
- 2 Shutoff valves
- 3 Pressure Reducer
- 4 Safety Valve
- 5 Pressure Gauge
- 6 Leakage Line G 1/8 (option)

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