Miniature resistance thermometer **Threaded Model TR33**



WIKA data sheet TE 60.33











for further approvals see page 6

Applications

- Machine building, plant and vessel construction
- Propulsion technology, hydraulics

Special features

- Very compact design, high vibration resistance and fast response time
- With direct sensor output (Pt100, Pt1000 in 2-, 3- or 4-wire connection) or integrated transmitter with 4 ... 20 mA output signal
- Integrated transmitter is individually parameterisable with free-of-charge WIKAsoft-TT PC configuration software
- Sensor element with accuracy class A per IEC 60751



Fig. left: Resistance thermometer, model TR33 Fig. right: M12 x 1 adapter to DIN EN 175301-803 angular connector

Description

Resistance thermometers of these series are used as universal thermometers for the measurement of liquid and gaseous media in the range -50 ... +250 °C [-58 ... +482 °F].

They can be used for pressures up to 140 bar [2,030 psi] with 3 mm [0.12 in] protection tube diameters and up to 270 bar [3,916 psi] with 6 mm [0.24 in] protection tube diameters, depending on the instrument version. All electrical components are protected against humidity (IP67 or IP69K) and designed to withstand vibration (20 g, depending on instrument version).

The resistance thermometer is available with direct sensor output or integrated transmitter, which can be configured individually via the WIKAsoft-TT PC configuration software. Measuring range, dampening, error signalling per NAMUR NE 043 and tag no. can be adjusted.

Insertion length, process connection, sensor and connection method can each be selected for the respective application within the ordering information. The model TR33 resistance thermometer consists of a protection tube with a fixed process connection and is screwed directly into the process. The electrical connection is made via an M12 x 1 circular connector. An adapter for electrical connection with angular connector per DIN EN 175301-803 is optionally available (patent, industrial property right: 001370985).

WIKA data sheet TE 60.33 · 05/2021

Page 1 of 11



Specifications

Measuring element				
Type of measuring element				
Version 4 20 mA (model TR33-Z-TT)	Pt1000 (measuring current < 0.3 mA; self-heating can be ignored)			
Version Pt100 (model TR33-Z-Px) / Pt1000 (model TR33-Z-Sx)	■ Pt100 (measuring current: 0.1 1.0 mA) ■ Pt1000 (measuring current: 0.1 0.3 mA)			
	→ For detailed specifications for Pt sensors, see Technical information IN 00.17 at www.wika.com.			
Connection method				
Version 4 20 mA (model TR33-Z-TT)	2-wire			
Version Pt100 (model TR33-Z-Px) / Pt1000 (model TR33-Z-Sx)	2-wire	The lead resistance is recorded as an error in the measurement		
		With a cable length of 30 m or longer, measuring deviations can occur		
		The lead resistance can be ignored		
Tolerance value of the measuring element ¹⁾ per IEC 60751				
Version 4 20 mA (model TR33-Z-TT)	Class A			
Version Pt100 (model TR33-Z-Px) / Pt1000 (model TR33-Z-Sx)	■ Class A ■ Class B at 2-wire			

Accuracy specifications (4 20 mA version)			
Tolerance value of the measuring element 1) per IEC 60751	Class A		
Measuring deviation of the transmitter per IEC 62828	±0.25 K		
Total measuring deviation per IEC 62828	Measuring deviation of the measuring element + transmitter		
Influence of the ambient temperature	0.1 % of the set measuring span / 10 K T _a		
Influence of supply voltage	$\pm 0.025~\%~/~V$ (depending on the supply voltage $U_B)$		
Influence of the load	±0.05 % / 100 Ω		
Linearisation	Linear to temperature per IEC 60751		
Output error	±0.1 % ²⁾		
Reference conditions			
Ambient temperature T _a ref	23 °C		
Supply voltage U _B ref	DC 12 V		

¹⁾ Depending on the process connection, the deviation can be bigger.

Example calculation: Total measuring deviation

(measuring range 0 ... 150 °C, load 200 Ω, supply voltage 16 V, ambient temperature 33 °C, process temperature 100 °C)

Sensor element (class A per IEC 60751: 0.15 + (0.0020(t))): $\pm 0.350~\text{K}$ Measuring deviation of the transmitter $\pm 0.25~\text{K}$: $\pm 0.250~\text{K}$ Output error $\pm (0.1~\%~\text{of }150~\text{K})$: $\pm 0.150~\text{K}$ Influence of load $\pm (0.05~\%~/~100~\Omega~\text{of }150~\text{K})$: $\pm 0.150~\text{K}$ Influence of supply voltage $\pm (0.025~\%~/~\text{V}~\text{of }150~\text{K})$: $\pm 0.150~\text{K}$ Influence of the ambient temperature $\pm (0.1~\%~/~10~\text{K}~\text{T}_a~\text{of }150~\text{K})$: $\pm 0.150~\text{K}$

Measuring deviation (typical)

sqrt $(0.35 \text{ K}^2 + 0.25 \text{ K}^2 + 0.15 \text{ K}^2 + 0.15 \text{ K}^2 + 0.15 \text{ K}^2 + 0.15 \text{ K}^2)$ sqrt $(0.275 \text{ K}^2) = 0.524 \text{ K}$

Measuring deviation (maximum)

0.35 K + 0.25 K + 0.15 K + 0.15 K + 0.15 K + 0.15 K = 1.2 K

²⁾ $\pm 0.2~\%$ for start of measuring range less than 0 °C [32 °F]

Measuring range				
Temperature range				
Version 4 20 mA (model TR33-Z-TT)	Without neck tube -30 +150 °C [-22 +302 °F] With neck tube -30 +250 °C [-22 +482 °F] ¹⁾ Version with FKM O-ring: -20 +125 °C [-4 +257 °F]			
Version Pt100 (model TR33-Z-Px) / Pt1000 (model TR33-Z-Sx)	Class A Without neck tube -30 +150 °C [-22 +302 °F] With neck tube -30 +250 °C [-22 +482 °F] Version with FKM O-ring: -20 +125 °C [-4 +257 °F]			
	Class B Without neck tube -50 +150 °C [-58 +302 °F] With neck tube -50 +250 °C [-58 +482 °F]			
Unit (4 20 mA version)	Configurable °C, °F, K			
Temperature at the connector (Pt100, Pt1000 version)	Max. 85 °C [185 °F]			
Measuring span (4 20 mA version)	Minimum 20 K, maximum 300 K			

¹⁾ The temperature transmitter should therefore be protected from temperatures over 85 $^{\circ}\text{C}$ [185 $^{\circ}\text{F}].$

Process connection	
Type of process connection	■ G ¼ B ■ G % B ■ G ½ B ■ ¼ NPT ■ ½ NPT ■ M12 x 1.5 ■ M20 x 1.5 ■ 7/16-20 UNF-2A
Protection tube	
Protection tube diameter	3 mm [0.12 in] 6 mm [0.24 in]
Insertion length U ₁	50 mm [1.97 in] 75 mm [2.95 in] 1) 100 mm [3.94 in] 1) 120 mm [4.72 in] 1) 150 mm [5.91 in] 1) 200 mm [7.87 in] 1) 250 mm [9.84 in] 1) 300 mm [11.81 in] 1) 350 mm [13.78 in] 1)
	Other insertion lengths on request
Material (wetted)	Stainless steel 1.4571

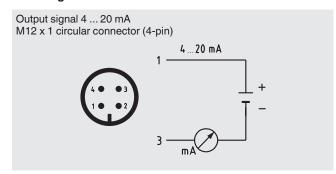
¹⁾ Not for protection tube diameter 3 mm [0.12 in]

If the resistance thermometer is to be operated in an additional protection tube, a spring-loaded compression fitting must be used.

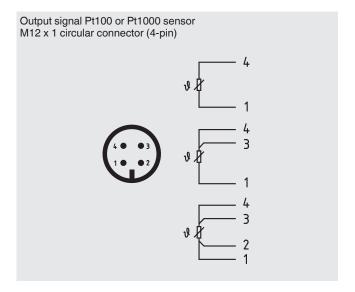
Output signal (4 20 mA version)			
Analogue output	4 20 mA, 2-wire		
Load R _A	$R_A \le (U_B - 10 \text{ V}) / 23 \text{ mA with } R_A \text{ in } \Omega \text{ and } U_B \text{ in V}$		
	The permissible load depends on the loop supply voltage. For communication with the instrument with programming unit PU-548, a max. load of 350 Ω is admissible.		
Load diagram	1083 833 583 0 10 24 30 36 Voltage U _B in V		
Factory configuration			
Measuring range	Measuring range 0 150 °C [32 302 °F]		
	Other measuring ranges are adjustable		
Current signals for error signalling	Configurable in accordance with NAMUR NE 043 downscale ≤ 3.6 mA upscale ≥ 21.0 mA		
Current value for sensor short-circuit	Not configurable in accordance with NAMUR NE 043 downscale ≤ 3.6 mA		
Communication			
Info data	Tag no., description and user message can be stored in transmitter		
Configuration and calibration data	Permanently stored		
Configuration software	WIKAsoft-TT → Configuration software (multilingual) as a download from www.wika.com		
Voltage supply			
Supply voltage U _B	DC 10 30 V		
Supply voltage input	Protected against reverse polarity		
Permissible residual ripple of supply voltage	10 % generated by U _B < 3 % ripple of the output current		
Time response			
Switch-on delay, electrical	Max. 4 s (time before the first measured value)		
Warm-up time	After approx. 4 minutes, the instrument will function to the specifications (accuracy) given in the data sheet.		

Electrical connection			
Connection type	M12 x 1 circular connector (4-pin)		
Material	Stainless steel 1.4571		

Pin assignment



Pin	Signal	Description
1	L+	10 30 V
2	VQ	not connected
3	L-	0 V
4	С	not connected



Operating conditions			
Ambient temperature range			
Version 4 20 mA (model TR33-Z-TT)	-40 +85 °C [-40 +185 °F] Version with FKM O-ring: -20 °C [-4 °F]		
Version Pt100 (model TR33-Z-Px) / Pt1000 (model TR33-Z-Sx)	-50 +85 °C [-58 +185 °F] Version with FKM O-ring: -20 °C [-4 °F]		
Storage temperature range	-40 +85 °C [-40 +185 °F] Version with FKM O-ring: -20 °C [-4 °F]		
Climate class per IEC 60654-1			
Version 4 20 mA (model TR33-Z-TT)	Cx (-40 +85 °C [-40 +185 °F], 5 95 % r. h.) Version with FKM O-ring: -20 °C [-4 °F]		
Version Pt100 (model TR33-Z-Px) / Pt1000 (model TR33-Z-Sx)	Cx (-50 +85 °C [-58 +185 °F], 5 95 % r. h.) Version with FKM O-ring: -20 °C [-4 °F]		
Maximum permissible humidity, condensation	100 % r. h., condensation allowed		
Maximum operating pressure 1) 2)			
For protection tube diameter 3 mm [0.12 in]	140 bar [2,030 psi]		
For protection tube diameter 6 mm [0.24 in]	270 bar [3,916 psi]		
Salt fog	IEC 60068-2-11		
Vibration resistance per IEC 60751	10 2,000 Hz, 20 g ¹⁾		
Shock resistance per IEC 60068-2-27	50 g, 6 ms, 3 axes, 3 directions, three times per direction		
Maximum permissible autoclaving conditions	Max. 134 °C, 3 bar abs., 100 % r. h., duration 20 min., max. 50 cycles		
	Autoclavable with mounted protective cap at coupler connector		
Conditions for outdoor use (only applies to UL approval)	 The instrument is suitable for applications with pollution degree 3. The power supply must be suitable for operation above 2,000 m should the temperature transmitter be used at this altitude. The instrument shall be installed in locations sheltered from the weather. The instrument shall be installed sun/UV irradiation protected. 		

Operating conditions	
Ingress protection (IP code)	
	■ IP67 per IEC/EN 60529■ IP69 per IEC/EN 60529■ IP69K per ISO 20653
	The stated ingress protection only applies when plugged in using line connectors that have the appropriate ingress protection.
Coupler connector, not connected	IP67 per IEC/EN 60529
Weight	approx. 0.2 0.7 kg [0.44 1.54 lbs] - depending on version

¹⁾ Dependent on the instrument version

Approvals

Logo	Description	Country
CE	EU declaration of conformity	European Union
	EMC directive ^{1) 2)} EN 61326 emission (group 1, class B) and immunity (industrial application) Configuration at 20 % of the full measuring range	
	RoHS directive	
c∰ _{us}	CSA Safety (e.g. electr. safety, overpressure,)	USA and Canada
CUL US	UL Safety (e.g. electr. safety, overpressure,)	USA and Canada

Optional approvals

Logo	Description	Country
ERE	EMC directive 1)	Eurasian Economic Community
©	GOST Metrology, measurement technology	Russia
B	KazInMetr Metrology, measurement technology	Kazakhstan
-	MTSCHS Permission for commissioning	Kazakhstan
(BelGIM Metrology, measurement technology	Belarus
•	UkrSEPRO Metrology, measurement technology	Ukraine
	Uzstandard Metrology, measurement technology	Uzbekistan

²⁾ Reduced operating pressure when using a compression fitting: Stainless steel = max. 100 bar [1,450 psi] / PTFE = max. 8 bar [116 psi] 3) Not tested with UL

¹⁾ Only for built-in transmitter
2) During transient interferences (e.g. burst, surge, ESD) take into account an increased measuring deviation of up to 2 %.

Certificates (option)

Certification type	Measurement accuracy	Material certificate
2.2 test report	x	х
3.1 inspection certificate	X	X
DKD/DAkkS calibration certificate	Х	-

The different certifications can be combined with each other.

For calibration, the measuring insert is removed from the thermometer. The minimum length (metal part of the probe) for carrying out a 3.1 measurement accuracy test or DKD/DAkkS is 100 mm [3.94 in].

Calibration of shorter lengths on request.

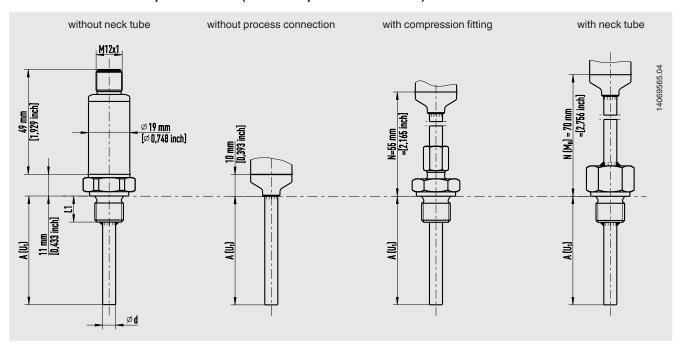
Approvals and certificates, see website

Patents, property rights

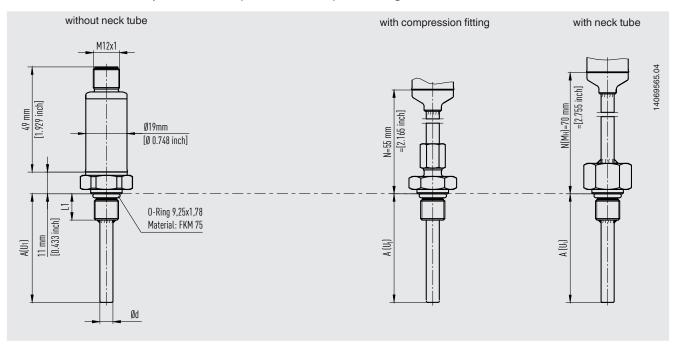
M12 x 1 adapter to DIN EN 175301-803 angular connector (001370985)

Dimensions in mm [in]

Process connection with parallel thread (or without process connection)

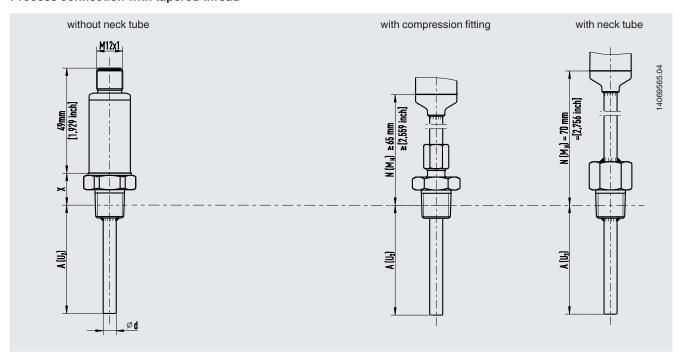


Process connection with parallel thread (7/16-20 UNF-2A) and O-ring



The FKM O-ring must be protected from temperatures lower than -20 °C [-4 °F] and higher than 125 °C [257 °F].

Process connection with tapered thread



At a process temperature of > 150 °C [302 °F], a neck length N (M_H) of 70 mm [2.76 in] is necessary, otherwise N (M_H) selectable (55 mm [2.17 in], 65 mm [2.56 in] or 70 mm [2.76 in]).

Legend:

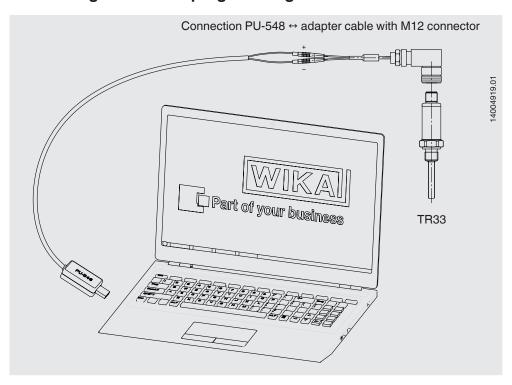
 $\begin{array}{ll} A \ (U_1) & Insertion \, length \, (parallel \, thread) \\ A \ (U_2) & Insertion \, length \, (tapered \, thread) \end{array}$

N (M_H) Neck length

Ød Protection tube diameter

X Height process connection 1/4 NPT = 15 mm [0.59 in] 1/2 NPT = 19 mm [0.75 in]

Connecting the PU-548 programming unit



(predecessor, programming unit model PU-448, also compatible)

Accessories

Model		Description	Order no.
is a second	Programming unit Model PU-548	 Easy to use LED status display Compact design No further voltage supply needed, neither for the programming unit nor for the transmitter (replaces programming unit model PU-448) 	14231581
	Adapter cable M12 to PU-548	Adapter cable for the connection of a model TR33 resistance thermometer to the model PU-548 programming unit	14003193
	M12 x 1 transmitter adapter to DIN EN 175301-803 angular connector (yellow female connector element)	Adapter for the connection of a resistance thermometer with a DIN EN 175301-803 angular connector form A with a 4 20 mA output signal → see data sheet AC 80.17 Case: PA Ambient temperature: -40 +115 °C [-40 +239 °F] Union nut: Zinc die-cast Contacts: Copper-zinc alloy, tinned Dielectric strength: 500 V Ingress protection: IP65 M12 x 1 connector Angular connector 1 4-20 mA 1 3 1 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	14069503
	M12 x 1 Pt adapter to DIN EN 175301-803 angular connector (black female connector element)	Adapter for the connection of the resistance thermometer with a DIN EN 175301-803 form A angular connector with direct resistance output signal → see data sheet AC 80.17 Case: PA Ambient temperature: -40 +115 °C [-40 +239 °F] Union nut: Zinc die-cast Contacts: Copper-zinc alloy, tinned Dielectric strength: 500 V Ingress protection: IP65 M12 x 1 connector Angular connector	14061115
1 2 1	Angular connector	Per DIN EN 175301-803 form A	11427567
	Sealing for angular connector	For use with angular connector DIN EN 175301-803-A EPDM, brown	11437902

Model	Description		Order no.
- M12 connection cable	Cable socket straight, 4-pin, ingress protection IP67 Temperature range -20 +80 °C [-4 +176 °F]	Cable length 2 m [6.56 ft]	14086880
		Cable length 5 m [16.40 ft]	14086883
	Cable socket straight, 4-pin, ingress protection IP69K, hygienic design Union nut from stainless steel Temperature range -40 +80 °C [-40 +176 °F]	Cable length 3 m [9.84 ft]	14137167
		Cable length 5 m [16.40 ft]	14137168
	Angled socket, 4-pin, ingress protection IP67 Temperature range -20 +80 °C [-4 +176 °F]	Cable length 2 m [6.56 ft]	14086889
		Cable length 5 m [16.40 ft]	14086891
	Angled socket, 4-pin, ingress protection IP69K, hygienic design Union nut from stainless steel Temperature range -40 +80 °C [-40 +176 °F]	Cable length 3 m [9.84 ft]	14137169
		Cable length 5 m [16.40 ft]	14137170
- M12 connector	emale angled, 4-pin, ingress protection IP67 crew connection for conductor cross-section 0.25 0.75 mm ² ·418 AWG] able gland Pg7, outside diameter of cable 4 6 mm [0.16 0.24 in] emperature range -40 +80 °C [-40 +176 °F]		14136815

Ordering information

Model / Output signal / Transmitter temperature unit / Process temperature / Transmitter initial value / Transmitter end value / Process connection / Protection tube diameter / Insertion length A (U_1) or A (U_2) / Neck length N (M_H) / Accessories / Certificates

© 04/2013 WIKA Alexander Wiegand SE & Co. KG, all rights reserved.

The specifications given in this document represent the state of engineering at the time of publishing. We reserve the right to make modifications to the specifications and materials.

WIKA data sheet TE 60.33 · 05/2021

Page 11 of 11



Alexander-Wiegand-Straße 30 63911 Klingenberg/Germany Tel. +49 9372 132-0 Fax +49 9372 132-406