



# **Fluid Control Components**

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fluid control



CRANE Instrumentation & Sampling, HOKE® PO Box 4866 • Spartanburg, SC 29305-4866 (864) 574-7966 • www.hoke.com

## For Your Safety

It is solely the responsibility of the system designer and user to select products suitable for their specific application requirements and to ensure proper installation, operation, and maintenance of these products. When selecting products, the total system design must be considered to ensure safe, trouble-free performance. Material compatibility, product ratings and application details should be considered in the selection. Improper selection or use of products described herein can cause personal injury or property damage.

Contact your authorized HOKE® sales and service representative for information about additional sizes and special alloys.

## **SAFETY WARNING:**

HOKE<sup>®</sup> products are designed for installation only by professional suitably qualified licensed system installers experienced in the applications and environments for which the products are intended. These products are intended for integration into a system. Where these products are to be used with flammable or hazardous media, precautions must be taken by the system designer and installer to ensure the safety of persons and property. Flammable or hazardous media pose risks associated with fire or explosion, as well as burning, poisoning or other injury or death to persons and/or destruction of property. The system designer and installer must provide for the capture and control of such substances from any vents in the product(s). The system installer must not permit any leakage or uncontrolled escape of hazardous or flammable substances. The system operator must be trained to follow appropriate precautions and must inspect and maintain the system and its components including the product(s) and at regular intervals in accordance with timescales recommended by the supplier to prevent unacceptable wear or failure.



## CVH Series Check Valves



The CVH Series Check Valves are engineered for a competitive price with no compromise of quality and performance to meet the growing requirements of instrumentation valves. The function of this valve series is to maintain system integrity by preventing back flow of a wide variety of fluids over a broad range of pressures.

### Features & Specifications

- Rapid response
- Resilient o-ring seat provides cushioned, noise-free closing and zero leakage
- Floating o-ring design: o-ring is continually cleaned so contaminants do not prevent sealing
- Various materials of construction can be used with any liquid or gas service
- Various end connections can be assembled in any system or application
- Spring-loaded poppet can be mounted in any orientation
- Full flow with minimal restriction for maximum Cv rates
- Virtually maintenance free for maximum dependability
- Pressures up to 6000 psig (414 bar)
- Cracking pressure range is 0.5 to 20 psig (0 to 1 bar) ±10%
- Flow up to 7.4 Cv maximum
- Greater than 100,000 life cycles
- Special High Tolerance NPT Thread

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Body Material*	316 stainless steel, MONEL® R-405,
	HASTELLOY <sup>®</sup> C-276
Operating Pressure Range	0 to 6000 psig (414 bar)
Temperature Range**	-65° F to +550° F (-54° C to +288° C)
Cv factors	0.32 to 7.4
Cracking Pressure Range	0.5 to 20 psig (0.035 to 1.379 bar) ± 10%
Leakage	External: zero
	Internal: Soft seat = zero
Connection sizes	½" to 1"; 6mm to 25mm
Life Cycles	In excess of 100,000 cycles
* Consult factory for othe	r materials
** Limited to +400° F (2	04° C) for ¾″ / 12 mm sizes and higher

# **CVH Series**

## **Specifications**

## Operating Temperatures

Seal Material	Temperature (°F)	Temperature (°C)
Viton®	-20° to +400°	-29° to +204°
Fluorosilicone	-80° to +350°	-62° to +177°
Kalrez <sup>®</sup> *	-40° to +550°	-40° to +288°
Buna N	-65° to +275°	-54° to 135°
* Limited to +400° F	(204° C) for ¾″/1	2 mm sizes

and higher

### **Flow Rates**

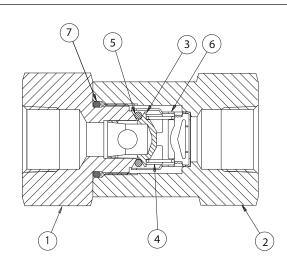
Fitting Size	1/8″	¼″/4mm	3⁄8″/6mm	½″/8mm	10mm	¾″/12mm	1″/16mm
fitting code*	-02	-04	-06	-08	-10	-12	-16
Cv FACTORS	0.32	0.79	1.71	3.08	3.87	7.38	7.38
* Cas and anim		0					

\* See ordering matrix on page 9

## **Materials of Constructions**

	Part	Standard Materials (Others on Request)
1	Body* (inlet)	316 stainless steel
2	Body* (outlet)	316 stainless steel
3	Poppet*	316 stainless steel
4	Spring*	302 stainless steel
5	O-ring*	Viton®
6	Spring guide	316 stainless steel
7	0-ring*†	Viton®
* we	tted component	

\* wetted component



## **Dimensions**

### GYROLOK® Tube Fitting, Fractional

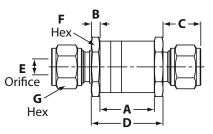
Fitting Code*	Fitting Size	A	В	C	D	E	F	G
-02	1/8″	0.93	0.20	0.67	1.33	0.19	1.06	0.44
-04	1⁄4″/4mm	0.93	0.20	0.77	1.33	0.19	1.06	0.56
-06	³⁄₀″/6mm	1.33	0.20	0.83	1.73	0.39	1.44	0.69
-08	½″/8mm	1.33	0.20	0.92	1.73	0.42	1.44	0.88
-12	3⁄4″/12mm	2.05	0.50	0.97	3.05	0.66	2.25	1.25
-16	1″/16mm	2.05	0.50	1.08	3.05	0.66	2.25	1.5

\* See ordering matrix on page 9

### GYROLOK® Tube Fitting, Metric

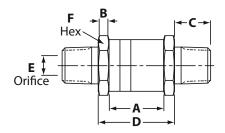
Fitting Code*	Fitting Size	A	В	C	D	E	F	G
-04	1⁄4″/4mm	23.62	5.08	17.9	33.78	2.44	26.99	12.70
-06	3⁄8"/6mm	23.62	5.08	19.5	33.78	3.96	26.99	14.22
-08	½″/8mm	23.62	5.08	19.1	33.78	5.94	26.99	15.88
-10	10mm	33.78	5.08	19.8	43.94	8.03	36.51	19.05
-12	3⁄4″/12mm	33.78	5.08	23.4	43.94	10.01	36.51	22.23
-14	14mm	33.78	5.08	21.0	43.94	12.01	36.52	25.40
-16	1″/16mm	52.07	12.70	23.4	77.47	12.70	57.15	25.40
-18	18mm	52.07	12.70	24.6	77.47	15.88	57.15	28.58
-22	22mm	52.07	12.70	24.6	77.47	16.66	57.15	31.75
-25	25mm	52.07	12.70	27.4	77.47	16.66	57.15	38.10

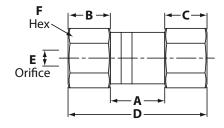
\* See ordering matrix on page 9

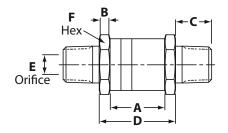


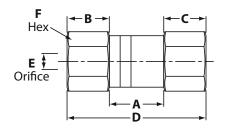
# **CVH Series**

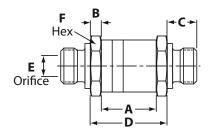
## **Dimensions**











#### Male NPT, (Fractional)

Fitting Code*	Fitting Size	A	В	C	D	E	F
-02	1/8″	0.93	0.20	0.38	1.33	0.19	1.06
-04	1⁄4″/4mm	0.93	0.20	0.56	1.33	0.19	1.06
-06	³∕₃″/6mm	1.33	0.20	0.56	1.73	0.39	1.44
-08	½″/8mm	1.33	0.20	0.75	1.73	0.42	1.44
-12	¾″/12mm	2.05	0.50	0.75	3.05	0.66	2.25
-16	1″/16mm	2.05	0.50	0.94	3.05	0.66	2.25

\* See ordering matrix on page 9

#### Female NPT, (Fractional)

Fitting Code*	Fitting Size	A	B Inlet	C Outlet	D	E	F
-02	1/8″	0.93	0.62	0.65	2.20	0.19	1.06
-04	1⁄4″/4mm	0.93	0.62	0.88	2.43	0.19	1.06
-06	¾″/6mm	1.33	0.78	0.78	2.89	0.39	1.44
-08	½″/8mm	1.33	0.93	0.98	3.24	0.42	1.44
-12	3⁄4″/12mm	2.05	1.08	0.95	4.08	0.66	2.25
-16	1″/16mm	2.05	1.37	1.16	4.58	0.66	2.25

\* See ordering matrix on page 9

#### Male British Tapered Pipe, (Fractional)

	itting code*	Fitting Size	Α	B Inlet	C Outlet	D	E	F
	-02	1/8″	0.93	0.20	0.38	1.33	0.19	1.06
	-04	1⁄4″/4mm	0.93	0.20	0.56	1.33	0.19	1.06
	-06	³⁄₃″/6mm	1.33	0.20	0.56	1.73	0.39	1.44
	-08	½″/8mm	1.33	0.20	0.75	1.73	0.42	1.44
	-12	3⁄4″/12mm	2.05	0.50	0.75	3.05	0.66	2.25
	-16	1″/16mm	2.05	0.50	0.94	3.05	0.66	2.25
-14	0		0					

\* See ordering matrix on page 9

#### Female British Tapered Pipe, (Fractional)

Fitting Code*	Fitting Size	А	B Inlet	C Outlet	D	E	F
-02	1/8″	0.93	0.63	0.64	2.20	0.19	1.06
-04	1⁄4″/4mm	0.93	0.88	0.89	2.70	0.19	1.06
-06	³⁄₃″/6mm	1.33	0.98	0.97	3.28	0.39	1.44
-08	½″/8mm	1.33	1.25	1.24	3.82	0.42	1.44
-12	¾″/12mm	2.05	1.58	1.22	4.85	0.66	2.25
-16	1″/16mm	2.05	1.80	1.46	5.31	0.66	2.25
* See or	dering matrix of	1 nage 9					

\* See ordering matrix on page 9

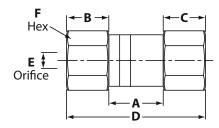
### Male British Parallel Pipe, (Fractional)

Fitting Code*	Fitting Size	А	В	C	D	E	F
-02	1/8″	0.93	0.20	0.38	1.33	0.19	1.06
-04	1⁄4″/4mm	0.93	0.20	0.56	1.33	0.19	1.06
-06	³∕₃″/6mm	1.33	0.20	0.56	1.73	0.39	1.44
-08	½″/8mm	1.33	0.20	0.75	1.73	0.42	1.44
-12	3⁄4″/12mm	2.05	0.50	0.75	3.05	0.66	2.25
-16	1″/16mm	2.05	0.50	0.94	3.05	0.66	2.25
		0					

\* See ordering matrix on page 9

# **CVH** Series

## Dimensions

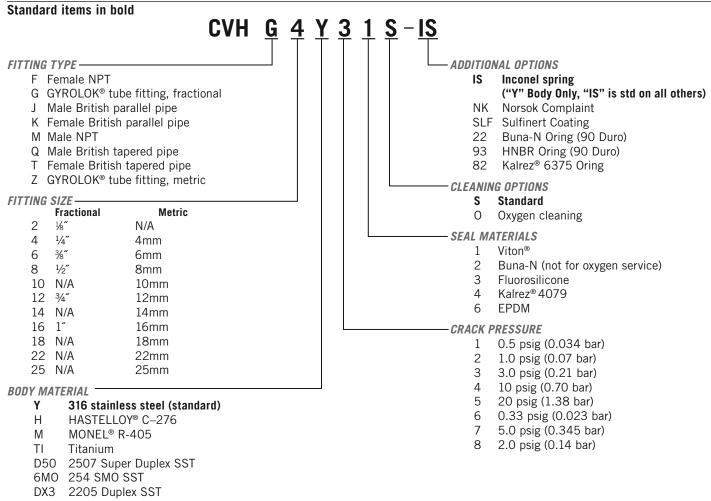


#### Female British Parallel Pipe, (Fractional)

Fitting Code*	Fitting Size	Α	B Inlet	C Outlet	D	E	F
-02	1/8″	0.93	0.66	1.05	2.64	0.19	1.06
-04	1⁄4″/4mm	0.93	0.89	1.06	2.88	0.19	1.06
-06	¾″/6mm	1.33	1.04	0.96	3.33	0.39	1.44
-08	1⁄2″/8mm	1.33	1.17	1.20	3.70	0.42	1.44
-12	3⁄4″/12mm	2.05	1.51	1.17	4.73	0.66	2.25
-16	1″/16mm	2.05	1.61	1.37	5.03	0.66	2.25

\* See ordering matrix below

## How to Order



- 625 Inconel 625
- 825 Inconel 825

Please consult HOKE<sup>®</sup> or your local distributor for information on special connections, o-rings, operating pressures and temperature ranges.





## **XVH Series** Excess Flow Valves



XVH Series Excess Flow Valves act as flow switches that automatically close when a flow spike occurs, preventing uncontrolled release of system fluid. The XVH Series is available in automatic and manual reset versions, depending on system requirements. Automatic reset XVH Series have an "anti-clog" wire which increases reliability by preventing a build up of system fluid in the bleed port. The XVH Series are high pressure (0 to 6000 psig [414 bar]), high performance, quick acting, zero leakage, low maintenance excess flow valves that will help provide a reliable and safe working environment.

- Lower cost
- Versatile
- Reliable
- Safety
- Flexible

### Features

#### Automatic reset

- The bleed vent allows the valve to automatically reset Manual reset
- Zero leakage: the valve must be manually reset **2-piece design**
- Allows for simple spring and seal maintenance **O-ring or metal seat**

• Can be used with any liquid or gas service Various body materials

### • Can be used with any liquid or gas service

Various end connections

- Can be assembled in any system or application *Spring-loaded poppet*
- Can be mounted in any orientation

#### Anti-clog wire

- Prevents clogging of bleed port
- Special High Tolerance NPT Thread

### **Technical Data**

Body Material*	316 stainless steel, MONEL®, HASTELLOY® C-276, 254 SMO
Temperature Range	-320° to +900° F (-196° to +482° C)
Operating Pressure	Zero to 6000 psig (414 bar)
Leakage Rate	External: zero leak
	<ul> <li>Internal soft seat: zero leak</li> </ul>
Flow/Trip Point Ranges	Low, standard/low, medium, and high

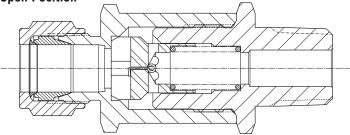
\* Consult factory for other materials

fluid control

## Function

Excess Flow Valves are designed to limit flow of fluid to a predetermined rate. When flow reaches a predetermined rate the poppet will close, limiting or stopping flow. When pressure is equalized across the valve, the poppet will reset to the open position.

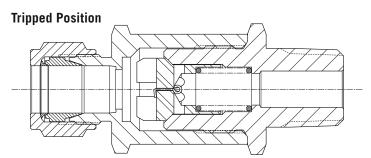
#### **Open Position**



The spring holds the poppet in the open position during normal flow. When flow increases to the predetermined rate or trip point, the poppet will close.

#### **Manual Reset**

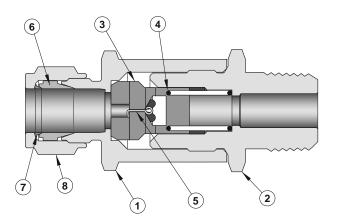
The poppet will remain in the tripped position with zero leakage and zero flow until pressure is manually equalized across the poppet. When the pressure becomes equal, the spring will then reset the poppet to the open position, allowing normal flow.



#### **Automatic Reset**

The poppet will remain in the tripped position until system pressure becomes equal across the poppet. The bleed orifice in the poppet will allow the pressure to slowly equalize across the valve if the downstream line is closed or repaired. When the pressure becomes equal, the spring will then reset the poppet to the open position, allowing normal flow.

## **Materials of Construction**



	Part	Standard Material (others available on request)
1	Body* (outlet)	316 stainless steel
2	End adapter* (inlet)	316 stainless steel
3	Poppet*	316 stainless steel
4	Spring*	302 stainless steel or INCONEL®**
5	Anti-clog wire*	302 stainless steel
6	Front ferrule*	316 stainless steel
7	Rear ferrule	316 stainless steel
8	Nut	316 stainless steel

\* Wetted component

\*\*INCONEL<sup>®</sup> springs installed with 254 SMO, (-65) Kalrez<sup>®</sup>, and (-00) seals, HASTELLOY C<sup>®</sup>.

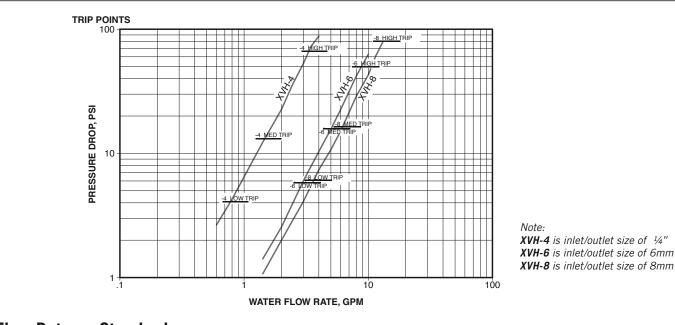
## **Operating Temperatures**

#### Soft Seal, Manual Reset Valve

0-ring		Temperature			
Code	0-ring Material	° <b>F</b>	°C		
-32	Viton®	–20° to +400°	-29° to +204°		
-62	Ethylene propylene	-65° to +300°	-54° to +149°		
-64	Fluorosilicone	-80° to +350°	-62° to +177°		
-65	Kalrez®	-40° to +550°	-40° to +288°		

## Water Flow Rates: Standard

Using the graph below, look up your desired normal flow rate (including normal surges) on the X axis. Read vertically on the graph to the Cv line and then left on the graph from the Cv line to the pressure drop. Then select a valve and trip range higher than normal expected flow. For example: With a normal flow rate of 1 GPM, a <sup>1</sup>/<sub>4</sub>" valve (**XVH-4**) will have a pressure drop of approximately 6.5 psi. Selecting a <sup>1</sup>/<sub>4</sub>" valve with a medium trip option, the valve will close when the flow reaches 1.5 GPM and a pressure drop of approximately 15 psi.

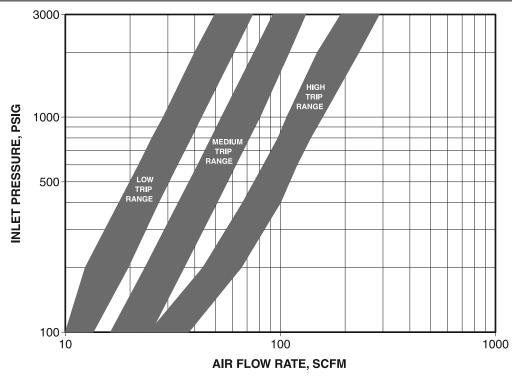


### Water Flow – StandardInlet/Outlet Sizes = $\frac{1}{4}$ , 6mm, 8mm

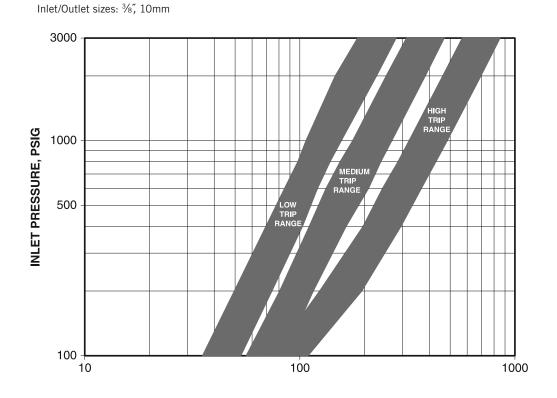
## Air Flow Rates – Standard

Using the graphs below, find the intersection of your normal flow rate (including normal surges) and the inlet pressure of the excess flow valve. From there, move to the right on the graph and select a valve with a trip range greater than your normal flow. For example: reading the chart below, if normal flow is 20 scfm and the inlet pressure is 200 psig, you would select a  $\frac{1}{4}$  valve with a medium trip range.

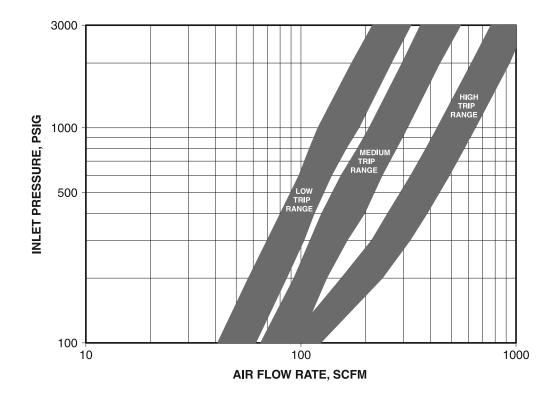
### <u>Air Flow – Standard Inlet/Outlet Sizes = $\frac{1}{4}$ , 6mm, 8mm</u>



## <u>Air Flow – Standard Inlet/Outlet Sizes = 3/8", 10mm</u>

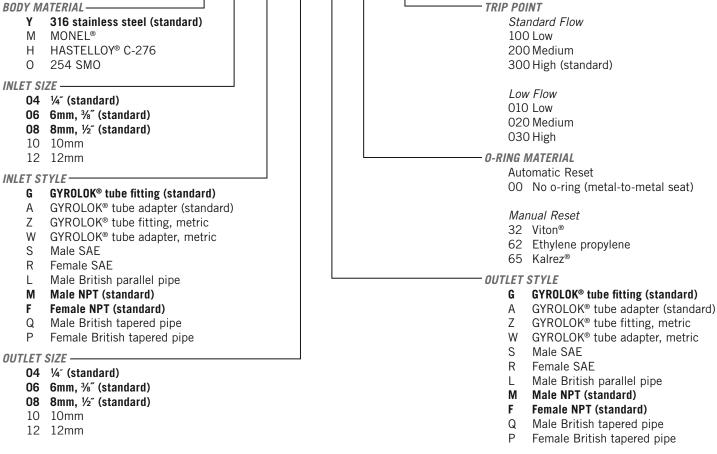


Air Flow – Standard Inlet/Outlet Sizes =  $\frac{1}{2}$ , 12mm



(HOKE)

#### 



Note: Inlet and outlet fittings can be the same or mixed styles.

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MONEL<sup>®</sup> is a registered trademark of Special Metals Corporation. Kalrez<sup>®</sup> and Viton<sup>®</sup> are registered trademarks of DuPont Dow Elastomers. HASTELLOY<sup>®</sup> is a registered trademark of Haynes International, Inc.



# 6100 & 6200 Series

Ball and Poppet Check Valves





#### Features

- O-ring seat provides leak-tight shutoff
- Internal design guides flow around or inside spring, not through coils, when valve is open
- All models are tested in production to assure a leak-tight body joint and seat
- Ball and poppet designs are available as standard
- Ball type provides effective leak-tight closure with minimum flow resistance
- Poppet models provide large flows with a minimum of chatter and fluctuation
- Valves are available with various cracking pressures, from ½ to 25 psig (0 to 2 bar).
- 2-piece body permits interchangeability of end connections
- Special High Tolerance NPT Thread

#### **Applications**

- Prevents reversed flow to protect solenoids, regulators, and pumps
- Locks pressure in hydraulic cylinders
- Low pressure inline relief valve
- Vent valve to purge a system

### **Technical Data**

Technical Data	
Body Material*	316 stainless steel, brass, MONEL®
Maximum Operating Pressure	Brass: 3000 psig @ 70° F (206.84 bar @ 21° C) Stainless steel, MONEL®: 6000 psig @ 70° F (414 bar @ 21° C)
Standard cracking pressure	2 psig
Operating Temperature Range	Buna N: -40° F to +200° F (-40° C to +93° C) Viton®: -20° F to +350° F (-29° C to +177° C)
Orifice Sizes	0.187" (4.75mm), 0.422" (10.7mm)
Cv Factors	0.3, 2.4

\* Consult factory for other materials

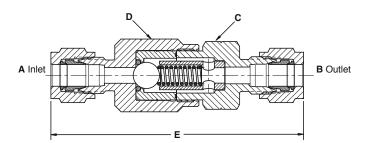
# 6100 & 6200 Series

## **Materials of Construction**

		Ball Type		Poppet Type
Part	Brass	316 Stainless Steel	MONEL®	316 Stainless Steel
Body	Brass	316 stainless steel	MONEL®	316 stainless steel
Ball/Poppet	302 stainless steel	316 stainless steel	MONEL®	316 stainless steel
Spring	302 stainless steel	316 stainless steel	MONEL®	316 stainless steel
O-ring seat	Buna N	Viton®	Viton®	Viton <sup>®</sup> /Buna N*
Gasket (body)	Mylar®	PTFE	PTFE	PTFE/Buna N*

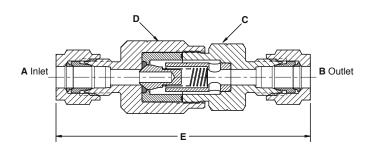
\* For poppet check valves with ¾" and ½" NPT female connections.

## **Dimensions**



#### **6100 Series Ball Check Valves**

A & B Connections		C Hex	D Hex	E
½″ NPT female	inch	11/16	3⁄4	2%
78 NET Terriale	mm	17	19	60
½" NPT male	inch	11/16	3⁄4	2%
78 INF I IIIdie	mm	17	19	60
<sup>1</sup> /4" NPT female	inch	3⁄4	3⁄4	21/2
74 INFT Terridie	mm	19	19	64
<sup>1</sup> /4" NPT male	inch	<sup>11</sup> / <sub>16</sub>	3⁄4	2%
74 NET IIIdle	mm	17	19	60
$\frac{1}{4}$ NPT male $\times \frac{1}{4}$	inch	<sup>11</sup> / <sub>16</sub>	3⁄4	23⁄4
<b>GYROLOK®</b>	mm	17	19	70
6mm GYROLOK®	inch	11/16	3⁄4	3
omm arkolok	mm	17	19	76
<sup>1</sup> /4" GYROLOK®	inch	11/16	3⁄4	3
74 GIROLOK	mm	17	19	76
% GYROLOK®	inch	1	3⁄4	31⁄8
78 GTRULUKS	mm	25	19	79



#### **6200 Series Poppet Check Valves**

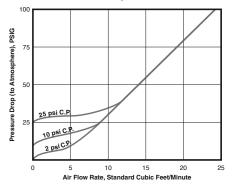
A & B Connections		C Hex	D Hex	E
<sup>1</sup> /4" NPT female	inch	3⁄4	3⁄4	21/2
74 INFT Terridie	mm	19	19	64
<sup>1</sup> /4" NPT male	inch	<sup>11</sup> / <sub>16</sub>	3⁄4	2%
74 INFT IIIdie	mm	17	19	60
<sup>1</sup> /4" GYROLOK®	inch	<sup>11</sup> / <sub>16</sub>	3⁄4	3
74 GIROLOK-	mm	17	19	76
3/ GYROLOK®	inch	1	3⁄4	31%
78 GTROLOK-	mm	25	19	79
1/2" NPT female	inch	11/4	11/4	41%
72 INFT Terridie	mm	32	32	105

# 6100 & 6200 Series

## **Flow Diagrams**

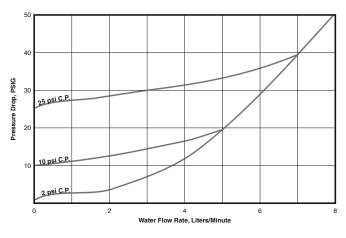
Air

For all models except 3/8" and 1/2" NPT female

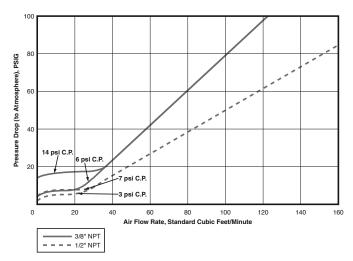


#### Water

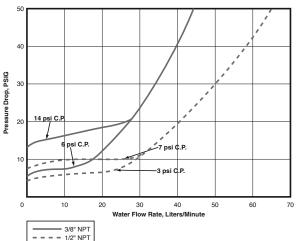
For all models except 3/8" and 1/2" NPT female



3/6" and 1/2" NPT female models



3/6" and 1/2" NPT female models



### How to Order: Standard Valves (factory preset at cracking pressure of 2 psig) 6100 Series Ball Check Valves 6200 Series Poppet Check Valves

		Part Number				Part Number	
A & B Connections	Brass	<b>MONEL®</b>	316 St. Steel	Orifice	A & B Connections	316 St. Steel	Orifice
'‰" NPT female	6113F2B	—	6133F2Y	0.187	1/4" NPT female	6233F4Y	0.187
'‰" NPT male	6113M2B	_	6133M2Y	0.187	1/4" NPT male	6233M4Y	0.187
1/4" NPT female	6113F4B	—	6133F4Y	0.187	1/4" GYROLOK®	6233G4Y	0.187
1/4" NPT male	6113M4B	_	6133M4Y	0.187	%″ GYROLOK®	6233G6Y	0.187
1/4″ GYROLOK®	6113G4B	6133G4M	6133G4Y	0.187	1/2" NPT female	6253F8Y	0.422
¾″ GYROLOK®	6113G6B	6133G6M	6133G6Y	0.187	<b>GYROLOK</b> <sup>®</sup>	6253G8Y	0.422
<sup>1</sup> /4" NPT male × <sup>1</sup> /4" GYROLOK®	6113H4B	_	_	0.187			
<b>GYROLOK</b> <sup>®</sup>	_	_	6133G6YMM	0.187			

### **Other Differential Cracking Pressures**

Cracking Pressure	Digit	1
⅓ psig	-1	
10 psig	-5	
25 psig	-6	

All check valves except  $\frac{3}{2}$  and  $\frac{1}{2}$  female NPT models can be furnished with other than the standard 2 psig cracking pressure. To order, change the fourth digit ("-3") of the desired valve part number.

Example: **6115G4B** is a 6100 Series brass ball check valve with <sup>1</sup>/<sub>4</sub>" GYROLOK® ends and a 10 psig cracking pressure

GYROLOK<sup>®</sup> is a registered trademark of HOKE<sup>®</sup>. Viton<sup>®</sup> is a registered trademark of DuPont Dow Elastomers. MONEL<sup>®</sup> is a registered trademark of Special Metals Corporation. Mylar<sup>®</sup> is a DuPont Teijin Films registered trademark for its polyester film.

12 HOKE



- Medium (150–2500 psig)—6 spring ranges improve accuracy
- High (150–5000 psig)—7 spring ranges improve accuracy
- Extra High (5000-6000 psig)—one spring

Delta stem seal design prevents friction which increases accuracy of cracking pressure and reseat pressure.

Balanced poppet design allows cracking pressure to stay the same regardless of backup pressure.

Orifice sizes: 0.082", 0.094", 0.188'

Multiple end connections available.

Optional manual override handle

For European Pressure Equipment Directive (PED 97/23/EC) applications, due to the R6000 valve's small poppet seat design, it is imperative that the R6000 valve be used in clean gas service ONLY (free from dust particles, contamination, and etc. (gas group 1 &2)).

\* Back pressure affects cracking pressure on low pressure version

## **Typical Applications**

- Beverage dispensing equipment
- · Gas pilot plants
- Petrochemical test labs
- Offshore oil platform heating lines
- · Pharmaceutical sterilization and packaging systems

## **Features & Benefits**

#### Low Pressure (5 – 550 psig)\* Zero friction poppets

- Increases accuracy of cracking pressure and reseat pressure.
- Improves consistency of cracking pressure and reseat pressure.

## **Encapsulated Seat Seal**

- Maintains small contact surface area.
- Protects seat from erosion due to flow.

Raised seal lip on poppet minimizes contact with seat, eliminating friction and preventing overstressing of the O-ring

6 pressure spring ranges improve accuracy

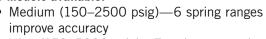
Caps and bonnets are pre-drilled for lockwire

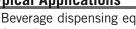
Multiple end connections available

Special High Tolerance NPT Thread

## High Pressure (150–6000 psig)

## 3 models available:





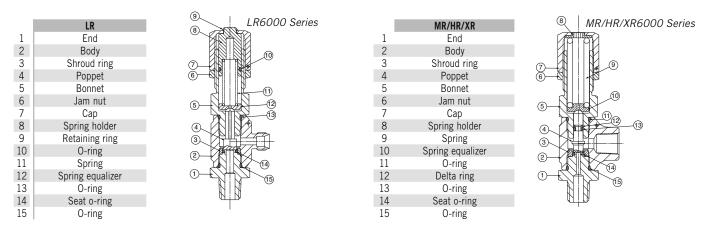




## **R6000** Series **Right Angle Relief Valve**

Available in low, medium, high and extra high pressure models, R6000 right angle relief valves provide users with high accuracy and consistency of cracking and reseat pressures. Furthermore, narrow pressure ranges (cracking pressures) for each model can be factory pre-set according to customer specifications. PED certification and CE marking are standard for all models. All R6000 relief valves are offered with multiple end connections to ensure application versatility.

## **Materials of Construction**

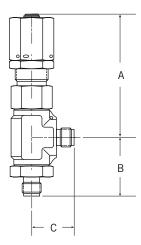


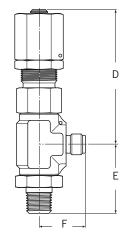
	Specifications
<b>BODY CONSTRUCTION</b>	316 stainless steel
SPRING MATERIAL	17-7PH CRES
SEAL MATERIAL	Viton <sup>®</sup> • Buna N • EPR • Kalrez <sup>®</sup> • Silicone (not available for the XR Series)
CONNECTION SIZES	1/4"
ORIFICE SIZE	LR6000, MR6000: 0.188" HR6000: 0.094" XR6000: 0.082"

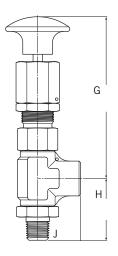
## **Dimensions**

	1⁄4″ GYRO	Lok® <b>x 1</b> ⁄4″ gyr(	OLOK®	14" Male NPT x 14" GYROLOK®			¼" Male NPT x ¼" Female NPT		
Model No.	А	В	С	D	E	F	G*	Н	J
LR	3.10″ max	1.34″	0.97″	3.10″ max	1.44″	0.97″	n/a	1.44″	1.00″
	(7.87cm)	(3.40cm)	(2.39cm)	(7.87cm)	(3.66cm)	(2.39cm)		(3.66cm)	(2.54cm)
MR	2.94″ max.	1.34″	0.97″	2.94″ max.	1.44″	0.97″	2.94″ max.	1.44″	1.00″
	(7.47cm)	(3.40cm)	(2.39cm)	(7.47cm)	(3.66cm)	(2.39cm)	(7.47cm)	(3.66cm)	(2.54cm)
HR	2.94″ max.	1.34″	0.97″	2.94″ max.	1.44″	0.97″	2.94″ max.	1.44″	1.00″
	(7.47cm)	(3.40cm)	(2.39cm)	(7.47cm)	(3.66cm)	(2.39cm)	(7.47cm)	(3.66cm)	(2.54cm)
XR	2.94″ max.	1.34″	0.97″	2.94″ max.	1.44″	0.97″	n/a	1.44″	1.00″
	(7.47cm)	(3.40cm)	(2.39cm)	(7.47cm)	(3.66cm)	(2.39cm)		(3.66cm)	(2.54cm)

\* Manual override not available for LR and XR Series







## **Operating Pressures**

Pressures	LR6000	MR6000	HR6000	XR6000
Cracking Pressure	5–550 psig	150-2500 psig	150–5000 psig	5000-6000 psig
oracking r ressure	(0–38 bar)	(10–172 bar)	(10–345 bar)	(345–414 bar)
Maximum Operating	5–700 psig	150–6000 psig	150–7000 psig	5000-7000 psig
Pressure	(0-48 bar)	(10-414 bar)	(10-482 bar)	(345–482 bar)
Proof	1050 psig (72 bar)	9000 psig (620 bar)	9000 psig (620 bar)	9000 psig (620 bar)
Burst	Over 2800 psig (193 bar)	Over 24,000 psig	Over 24,000 psig	Over 24,000 psig
Durst	Over 2000 psig (195 bar)	(1655 bar)	(1655 bar)	(1655 bar)
Reseat Pressure	85% min. of CP > 10 psig 70% of CP < 10 psig	85% min. of CP	85% min. of CP	85% min. of CP

\_\_\_\_\_

## C<sub>v</sub> Ratings

Villange	Cv		Cv		C	v	Cv	
Cracking		000		6000	HR6			000
Pressure		88″		88″	0.0			82″
PSIG	Air	Water	Air	Water	Air	Water	Air	Water
5	0.63	0.47	—	—	—		—	—
25	0.63	0.47	—	_	_	_	_	—
26	0.64	0.43	—	—	—	—	—	_
80	0.64	0.43	_	_	_	_	_	_
81	0.4	0.31	—	—	—	—	_	—
150	0.4	0.31	—	_	_	_	_	—
151	0.42	0.26	0.79	0.59	0.25	0.16	—	—
250	0.42	0.26	0.79	0.59	0.25	0.16	_	_
251	0.3	0.19	0.79	0.59	0.25	0.16	—	—
350	0.3	0.19	0.79	0.59	0.25	0.16	_	—
351	0.35	0.18	0.61	0.59	0.27	0.16	—	—
550	0.35	0.18	0.61	0.59	0.27	0.16	_	—
650	—	—	0.61	0.59	0.27	0.16	—	—
651	_	—	0.38	0.29	0.27	0.16	_	—
700	—	—	0.38	0.29	0.27	0.16	—	—
701	_	—	0.38	0.29	0.2	0.16	_	—
1001	-	—	0.37	0.20	0.2	0.14	_	—
1300	_	—	0.37	0.20	0.2	0.14	_	—
1301	-	—	0.37	0.20	0.21	0.14	_	—
1500	_	—	0.37	0.20	0.21	0.13	_	—
1501	-	—	0.28	0.14	0.21	0.13	_	—
2000	_	—	0.28	0.14	0.21	0.13	_	—
2001	-	—	0.24	0.10	0.19	0.13	_	—
2500	_	—	0.24	0.10	0.19	0.13	_	—
3000	—	—	—	—	0.19	0.13	—	—
3001	_	—	_	_	0.15	0.07	_	—
4000	—	—	—	—	0.15	0.07	_	—
5000	-	—	—	_	_	_	0.15	0.009
6000	-	—	—	_	—	_	0.12	0.006

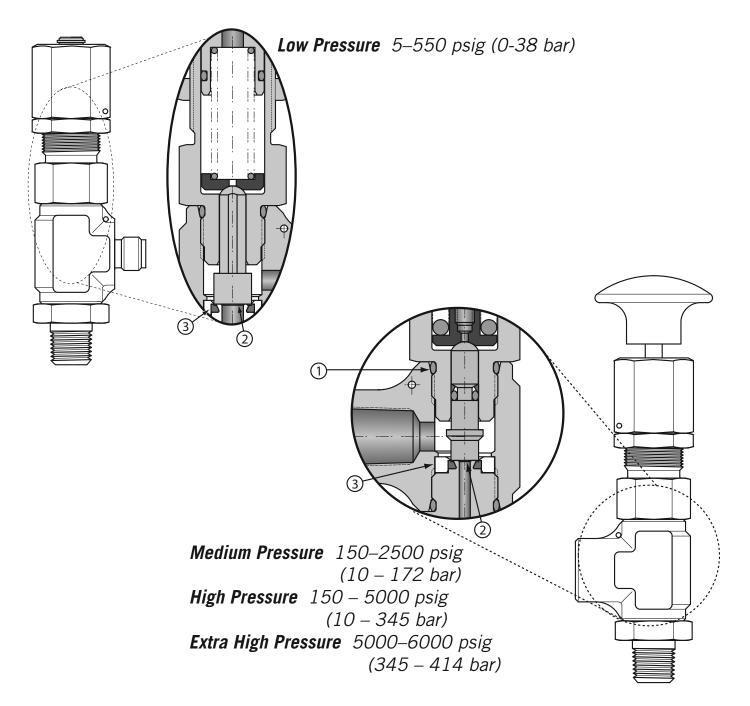
## Pressure/Temperature Ratings

Low Press	sure			Medium Pressure					
Valve No.	Seal Material	Temperature °F (°C)	Pressure Range psig (bar)	Valve No.	Seal Material	Temperature °F (°C)	Pressure Range psig (bar)		
LR6032	Viton®	-20° to +400° (-29° to +204°)	Up to 25 (Up to 1.4) 26-350 (1.8-24.1) 351-550 (24.2-37.9)	MR6032	Viton®	-20° to +400° (-29° to +204°)	150–350 (10.3–24.1) 351–2500 (24.2–172.4)		
LR6077	Buna-N	-65° to +275° (-54° to +135°)	Up to 25 (Up to 1.4) 26–350 (1.8–24.1) 351–550 (24.2–37.9)	MR6077	Buna-N	-65° to +275° (-54° to +135°)	150–350 (10.3–24.1) 351–2500 (24.2–172.4)		
LR6062	Ethylene Propylene	-65° to +300° (-54° to +149°)	Up to 25 (Up to 1.4) 26–350 (1.8–24.1) 351–550 (24.2–37.9)	MR6062	Ethylene Propylene	-65° to +300° (-54° to +149°)	150–350 (10.3–24.1) 351–2500 (24.2–172.4)		
LR6065	Kalrez®	-40° to +550° (-40° to +288°)	Up to 25 (Up to 1.4) 26–350 (1.8–24.1) 351–550 (24.2–37.9)	MR6065	Kalrez®	-40° to +550° (-40° to +288°)	150–350 (10.3–24.1) 351–2500 (24.2–172.4)		
LR6024	Silicone	-70° to +450° (-57° to +232°)	Up to 25 (Up to 1.4) 26–350 (1.8–24.1) 351–550 (24.2–37.9)	MR6024	Silicone	-70° to +450° (-57° to +232°)	150–350 (10.3–24.1)		

### High Pressure

### Extra High Pressure

Valve No.	Seal Material	Temperature °F (°C )	Pressure Range psig (bar)	Valve No.	Seal Material	Temperature °F (°C)	Pressure Range psig (bar)
HR6032	Viton®	-20° to +400° (-29° to +204°)	150-300 (10.3 to 20.7) 301-5000 (20.8 to 344.8)	XR6032	Viton®	-20° to +400° (-29° to +204°)	5000-6000 (344.8-414)
HR6077	Buna-N	-65° to +275° (-54° to +135°)	150–300 (10.3 to 20.7) 301–5000 (20.8 to 344.8)	XR6077	Buna-N	-65° to +275° (-54° to +135°)	5000-6000 (344.8-414)
HR6062	Ethylene Propylene	-65° to +300° (-54° to +149°)	150-300 (10.3 to 20.7) 301-5000 (20.8 to 344.8)	XR6062	Ethylene Propylene	-65° to +300° (-54° to +149°)	5000-6000 (344.8-414)
HR6065	Kalrez®	-40° to +550° (-40° to +288°)	150–300 (10.3 to 20.7) 301–5000 (20.8 to 344.8)	XR6065	Kalrez®	-40° to +550° (-40° to +288°)	5000-6000 (344.8-414)
HR6024	Silicone	-70° to +450° (-57° to +232°)	150–300 (10.3 to 20.7)				



## **Features**

① O-ring & Delta backup ring



**③** Fully encapsulated seat seal

## Crack Pressure Range

Select appropriate spring code

LR6000	Low Pressure	MR6000	Medium Pressure	HR6000	High Pressure	XR6000	Extra High Pressure
Spring Code	Range in PSIG (BAR)						
A	5-25 (0-2)	B	150-350 (10-24)	A	150-300 (10-21)	A	5000-6000 (345-414)
В	26-80 (2-6)	С	351-650 (24-45)	В	301-700 (21-48)		
C	81-150 (6-10)	D	651-1000 (45-69)	C	701–1300 (48–90)		
D	151-250 (10-17)	E	1001–1500 (69–103)	D	1301-2000 (90-138)		
E	251-350 (17-24)	F	1501-2000 (104-138)	E	2001-3000 (138-207)		
F	351-550 (24-38)	G	2001–2500 (138–172)	F	3001-4000 (207-276)		
				G	4001–5000 (276–345)		

## How to Order

	<u>LR60</u> 24	– <u>2MP</u> – <u>A</u>	H		* *	
					not available for LR	or XR series)
BASIC MODE					s only available up to	
LR60	Low pressure			HR series	s only available up to	700 psig (48 bar) .
LKOO	5–550 psig (0-38 bar)					
MR60	Medium pressure 150–2500 psig (10-172 bar)			- (HOKE)		
HR60	High pressure			— SPRING CODE		
moo	150–5000 psig (10-276 bar)				k Pressure table abo	ve
XR60	Extra high pressure			000 0.40		
,	5000–6000 psig			PORT SIZE		
	(345-414 bar)				Inlet	Outlet
SEAL MATER				2MP	<sup>1</sup> ⁄4" male NPT	<sup>1</sup> ⁄4″ female NPT
24	Silicone*			2M4G	<sup>1</sup> ⁄4" male NPT	<sup>1</sup> /4" GYROLOK®
24 32	Viton®			4G	1/4" GYROLOK®	<sup>1</sup> /4" GYROLOK®
32 62	Ethylene propylene			2RT	1/4" BSPT male	<sup>1</sup> ⁄4" BSPT female
65	Kalrez <sup>®</sup>			6Z	6mm GYROLOK®	6mm GYROLOK®
77	Buna-N			8Z	8mm GYROLOK®	8mm GYROLOK®
,,	Dulla-IN			12Z	12mm GYROLOK®	12mm GYROLOK®

R6000 valves are CE 0035 / PED approved

- \* Silicone seals are not available for XR series.
- \* Silicone seals for MR series only available up to 350 psig (spring code B)
- \* Silicone seals for HR series only available up to 300 psig (spring code A)

\*\*\*\*Customer can request a specific cracking pressure when ordering. To specify, add the cracking pressure as -PSIG (not BAR) after the M for Manual Override (if no override, add value after "H"). Otherwise, the factory sets the valve at the nominal midpoint of the cracking pressure range selected. Valves with specific cracking pressure include standard factory installed lockwire.

## **R6000 Service Kits**

LR Kit includes: end seat-to-body O-ring, bonnet-to-body O-ring, and bonnet seal O-ring.

**MR/HR/XR** Kit includes: end seat-to-body O-ring, bonnet-to-body O-ring, seat O-ring, and Delta seal. Replacement of Delta seal requires use of installation tool and resizing tool. Consult factory for details.

To Order, add K to front of valve part number (example: KLR6024-2MP-AH).





## 6600 Series Bleed Valves



HOKE<sup>®</sup> 6600 Series bleed valves allow for quick, easy manual bleed-off of system pressure. These valves come in a variety of configurations, including straight, elbow, union, and tee.

#### **Features**

- Compact installation
- 316 stainless steel construction
- Straight, union, elbow or tee flow configurations
- Integral tube ends
- Special High Tolerance NPT Thread

#### **Benefits**

- Safe
- Reliable
- GYROLOK<sup>®</sup> fitting connections eliminate pipe thread leak paths

### **Typical Applications**

- Air, hydraulic systems, or natural gas
- Venting or purging of liquids and gases
- For use on instrument manifolds

### **Technical Data**

Body Material Maximum Operating Pressure Operating Temperature Range End Connections Average Operating Torque @ Maximum Operating Pressure

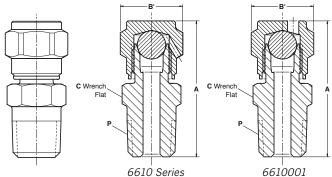
316 stainless steel 6000 psig @ 70° F (414 bar @ 21° C) -40° F to +600° F (-40° C to +316° C) ¼", ¾", ½" GYROLOK® 40 in-lbs

### **Operating Instructions**

- Valve is operated by turning the bleed port nut with a wrench. Use appropriate back-up wrench to hold body, while turning bleed nut.
- As the bleed nut is turned, pressure forces the ball off the seat. Pressure is vented through a hole drilled in the nut, angled back toward the body of the valve. Make sure flow is directed away from user.
- Those using the valves should wear protective clothing, especially goggles.
- No attempt should be made to repair or dismantle the valve.

# 6600 Series

## **Dimensions**



#### 6610 Series: Straight Valve

	Р	Α	B'	C
Part Number	Thread NPT	Open	Hex	Wrench Flat
6610M2Y	1/8″	1% (35mm)	5%″	1/2″
6610M4Y	1/4″	1132 (39mm)	5%″	%16″
6610M6Y	3%″	11%2 (40mm)	5%″	<sup>11</sup> / <sub>16</sub> ″
6610M8Y	1/2‴	113/16 (46mm)	5%″	7⁄8‴
6610001	1/4″	1132 (39mm)	56″	%16 <i>″</i>

## 6631 Series Directed Bleed Valves

HOKE<sup>®</sup>'s 6631 Bleed Valve allows the user to direct the bled fluid as desired. The valve can be ordered with a  $1\frac{1}{2}$ " (38mm) press fit handle by adding an "H" suffix to the valve part number (e.g., **6631H4YH**). To operate, simply turn the  $\frac{1}{16}$ " nut with a wrench or the optional loose fit stainless steel bar handle, part number **59-878**. Please consult your local distributor for details.

Caution: If the vented fluids are not going to be contained, the vent tube must be positioned at installation so that it is directed away from the operating personnel.

#### **Technical Data**

Body Material	316 stainless steel
Maximum Operating Pressure	5000 psig @ 70° F (345 bar @ 21° C)
Operating Temperature Range	-20° F to +425° F (-29° C to +218° C)
Orifice	0.125 (3.2mm)

#### **Benefits**

Safety

O-ring packaging prevents leakage through stem threads

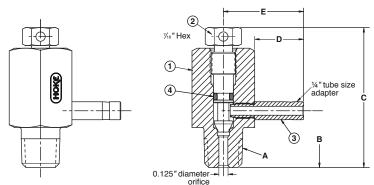
Reliability

• All valves are tested for bubble-tight leakage

### **Typical Applications**

• Venting or purging of liquids and gases

• For use on gauge valves



#### **Dimension Chart**

Part Number	A Inlet	В	C	D	E
6631H4Y	1/4″	¾″ (19mm)	2″ (51mm)	<sup>11</sup> /16″ (17mm)	<sup>13</sup> /16" (30.5mm)
6631H84Y	1/2″	<sup>2</sup> %2″ (23mm)	2½″ (54mm)	<sup>1</sup> 1/16″ (17mm)	<sup>1</sup> 3/16″ (30.5mm)

#### **Materials of Construction**

	Part	Material
1	Body	316 stainless steel
2	Stem	316 stainless steel
3	Vent tube	316 stainless steel
4	0-ring	Fluoroelastomer

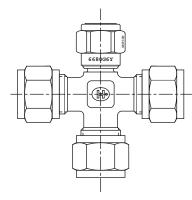
GYROLOK<sup>®</sup> is a registered trademark of HOKE<sup>®</sup>.

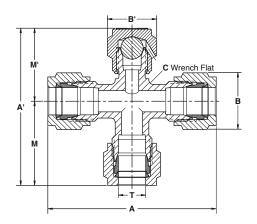
Dimensions for reference only and are subject to change without notice.



# 6600 Series

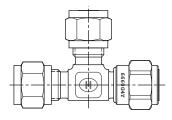
## **Dimensions**

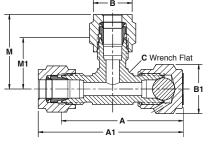




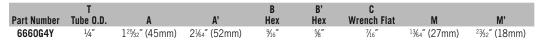
### 6680 Series: Tee Valve

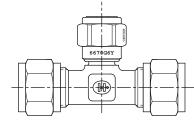
	Т			В	B'	С		
Part Number	Tube O.D.	Α	A'	Hex	Hex	Wrench Flat	М	Μ'
6680G4Y	1/4″	2%4″ (54mm)	2‰″ (53mm)	%16″	5%‴	7/16″	11⁄16″ (27mm)	1¼4″ (27mm)
6680G6Y	3%"	2 <sup>2</sup> 3⁄4″ (60mm)	21364" (52mm)	<sup>11</sup> / <sub>16</sub> ″	5%‴	1/2″	2¾6″ (56mm)	1¼4″ (27mm)
6680G8Y	1/2″	257/64″ (73mm)	21364 (68mm)	7⁄8″	5%″	<sup>11</sup> / <sub>16</sub> ″	1²¾4″ (37mm)	1132 (31mm)

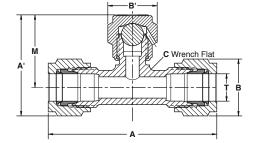




#### 6660 Series: Elbow Valve





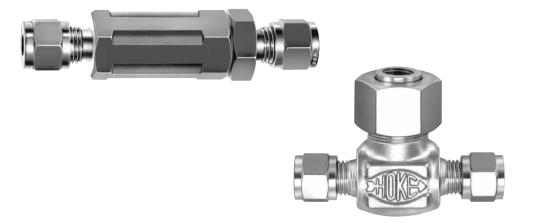


#### 6670 Series: Union Valve

	Т			В	B'	C	
Part Number	Tube O.D.	Α	A'	Hex	Hex	Wrench Flat	М
6670G4Y	1/4″	<sup>2</sup> 3/32" (53mm)	1²¾4″ (35mm)	%16″	5%″	7/16″	1‰″ (27mm)
6670G6Y	3⁄8″	2 <sup>21</sup> ⁄ <sub>64</sub> " (59mm)	1‰″ (37mm)	<sup>11</sup> / <sub>16</sub> ″	5%″	1/2″	1¾2" (28mm)
6670G8Y	1/2″	257/64" (73mm)	1 <sup>21</sup> / <sub>32</sub> " (42mm)	7%"	5%″	<sup>11</sup> / <sub>16</sub> ″	11/32" (31mm)



## 6300 Series Micron Filters



#### **Features**

## **Technical Data**

Range

_						•
	models					
•	Choice of	in-line,	removable,	or	bypass filter	

- NPT female and GYROLOK<sup>®</sup> tube fitting connections
- Variety of micron filtering ranges from 2 to 55µ •
- Filter elements are available in 316 stainless steel
- Filter elements are easily replaced
- Bypass models permit purging and sampling of process fluid
- Bodies available in brass and 316 stainless steel
- Special High Tolerance NPT Thread

## **Applications**

- Trap foreign particles
- Protect sensitive equipment
- System purging
- Pressure damper

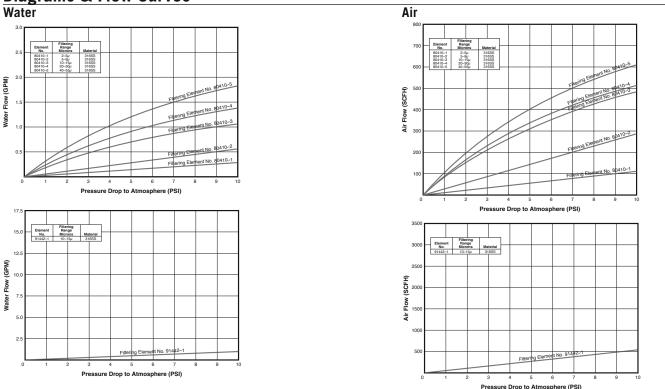
**Body Material** 316 stainless steel, brass Maximum Operating Brass: 3000 psig @ 70° F (211 kg/cm<sup>2</sup> @ 21° C) Pressure Stainless steel: 5000 psig @ 70° F (352 kg/cm<sup>2</sup> @ 21° C) **Operating Temperature** -60° F to +450° F (-51° C to +232° C) Micron Range 2 to 55u **Cv** Factor Range 0.006 to 0.42

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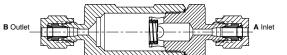
# 6300 Series

## **Diagrams & Flow Curves**



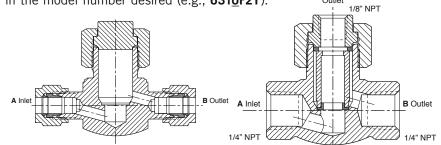
## How to Order

Select and specify filter by part number, according to desired connections and materials of construction. Be sure to add the identifying digit of the desired filter element to the filter part number from the chart below. To order a 316 stainless steel in-line type, ½" NPT female filter with an element range of 5 to 9µ, add "-2" (e.g., 6312F2Y). To order a filter without a filter element, insert the number "-O" in the model number desired (e.g., 6310F2Y). Outlet



**6310 Series: In-line Filters** 

A & B Connections	Brass	316 Stainless Steel
½" NPT female	631xF2B	631xF2Y
1/4" NPT female	631xF4B	631xF4Y
1/8" GYROLOK®	_	631xG2Y
1/4" GYROLOK®	631xG4B	631xG4Y



rias, Domovahla Filtara 

6320 Series: Re	movable Filt	6330 Series: Bypass Filters		
A & B Connections	Brass	316 Stainless Steel	A & B Connections	316 Stainless Steel
1/2" GYROLOK®	632xG2B	632xG2Y	1/4" NPT female	633xF4Y
<sup>1</sup> ⁄4" NPT female	632xF4B	632xF4Y	1/8" GYROLOK®	633xG2Y
1/4" GYROLOK®	632xG4B	632xG4Y	1/4" GYROLOK®	633xG4Y
6mm GYROLOK®	_	632xG6YMM		

#### **316 Stainless Steel Elements**

Micron Range	For ½ & ¼ Size Housings	For ¾" & ½" Size Housings	ldentifying Digit	Cv Factor
2 to 5µ	80410–1 80409–1*	_	-1	0.006
5 to 9µ	80410–2 80409–2*	-	-2	0.055
10 to 15µ	80410–3 80409–3*	91442–1	-3	0.33
20 to 30µ	80410–4 80409–4*	-	-4	0.39
40 to 55µ	80410–5 80409–5*	_	-5	0.42
0.5µ	80410-6	_	-6	
100µ	80410-7	_	-7	

\* For use with 6330 Series Bypass-type housing



## 6800 Series Gauge Valves



### **Features**

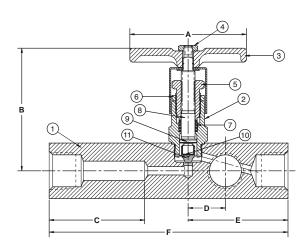
- Corrosion-resistant bar stock 316 stainless steel bodies
- Packing below stem threads prevents contamination and wash away of thread lubricants to assure long valve life
- Hardened 17-4 PH 2-piece , non-rotating stem point minimizes seat galling and provides an excellent metal-to-metal seat for positive shutoff
- Low profile bonnet assembly and large diameter stem reduces damage to bonnet and stem assembly
- Roll pin locks bonnet in the valve body to prevent accidental removal
- Choice of 5<sup>%</sup> long body for standard process use or 7<sup>%</sup> body for insulated piping applications
- Three outlets meet individual gauge requirements
- Polyethylene cap protects stem and bonnet from external damage
- Rugged large handle provides easy grip and control
- All models are stamped with maximum operating pressures on valve body
- High temperature packing is available on special order
- Special High Tolerance NPT Thread

### **Technical Data**

Toomnour Butu	
Body Material	316 stainless steel
Maximum Operating Pressure	<ul> <li>6000 psig @ -65° to +200° F</li> <li>(414 bar @ -54° C to +93° C)</li> </ul>
	• 3000 psig @ +450° F (207 bar @ +232° C)
Operating Temperature Range	-65° F to +450° F (-54° C to +232° C)
Orifice Sizes	<b>6801L8Y</b> : 0.156" (3.96mm) All others: 0.187" (4.75mm)

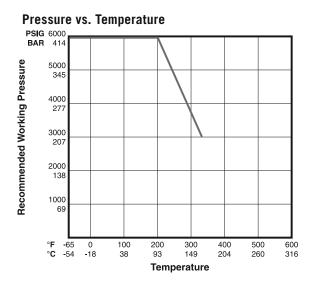
# 6800 Series

## **Materials of Construction**



	Part	316 Stainless Steel Models
1	Body	316 stainless steel
2	Housing	316 stainless steel
3	Handle	303 stainless steel
4	Hex nut	18-8 stainless steel
5	Packing nut	XM-28 stainless steel
6	Lock nut	316 stainless steel
7	Packing*	Dyna-Pak <sup>®</sup>
8	Stem	316 stainless steel
9	Washer	316 stainless steel
10	Disc	17-7 PH stainless steel
11	Stem point	17-4 PH stainless steel

\* Model **6801L8Y** uses a single-piece molded PTFE packing system.

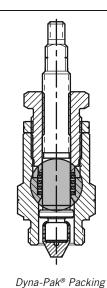


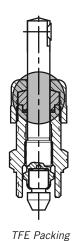
## How to Order: Standard Valves

Connections			Order by Part Number	Body Length		
	Inlet	Outlet	316 Stainless Steel	Inch	mm	
	1/2" NPT male	1/2" NPT female	6801L8Y*	31⁄4	83	
	1/2" NPT male	1/2" NPT female (3x)	6802L8Y	5%	136	
	1/2" NPT female	1/2" NPT female (3x)	6802F8Y	5%	136	
	34" NPT male	1/2" NPT female (3x)	6803L128Y	5%	136	
	34" NPT male	1/2" NPT female (3x)	6805L128Y	7%	188	

\* Furnished with bleed plug drilled in body Model **6801L8Y** uses a single-piece molded PTFE packing system

Dyna-Pak<sup>®</sup> is a registered trademark of HOKE<sup>®</sup>.

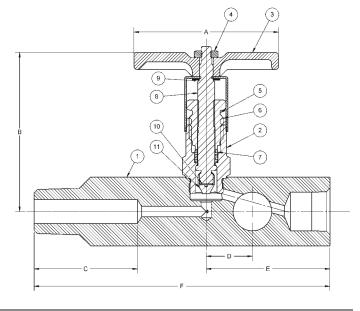




(6801L8Y only)

Dimensions

Model Number		А	В	C	D	E	F
6801L8Y	inch	11/4	217/32	1	%16	1¾	3¼
0001101	mm	32	64	25	14	44	83
6802L8Y	inch	2%	3	25/32	27/32	21⁄4	5%
0002101	mm	67	75	55	21	57	136
6803L128Y	inch	2%	3	23/32	27/ <sub>32</sub>	21⁄4	5%
000311201	mm	67	75	55	21	57	136
6805L128Y	inch	2%	3	45/32	27/ <sub>32</sub>	21⁄4	7%
	mm	67	75	106	21	57	188



Notes	

Notes	

Notes



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